

RSS MECB PROPULSION SUBSYSTEM

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INTRODUCTION

The Institute for Space Research (INPE) develops the propulsion subsystem for two satellites of remote sensing, which belong to the Brazilian Space Complete Mission (MECB), planned to be launched in 1993.

These satellites have sun-synchronous and circular orbits at an altitude of about 640km. They are of three-axis stabilized type with estimated mass of 170kg and lifetime of two years.

Preliminary satellite conception review indicated a parallelepiped shape with basic dimensions about 0.90x0.40x0.90m

PROPULSION SUBSYSTEM MISSION

The Propulsion Subsystem (PS) constitutes part of the attitude and orbit control system (AOCS). It has to provide impulse and torque to:

- attitude acquisition phase
 - Sun acquisition sub-phase
 - Earth acquisition sub-phase
 - nominal attitude acquisition sub-phase
- maneuver phase: to transfer and circularize the orbit and correct up to 0.5 degree the orbit inclination. This phase assumes a required velocity increment of about 205m/s supposing Hohmann transfer.

It shall correct the orbit semi-major axis during the lifetime.

No binary torques are foreseen.

In terms of reaction control torques for attitude control, considering a minimum thrust actuation period of 50ms around the satellite axis with minimum moment of inertia (16kgm^2), the maximum torque of about 1.7Nm is necessary to keep the required angular velocity below 0.3deg/s.

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A compromise between the thrust required for orbit acquisition and attitude control can be met with 2N thrusters. For orbit acquisition maneuver 2 or 4 thrusters can be used. For attitude control the maximum allowable can be met by restricting the moment arm to a value less than 0.8m.

PROPULSION SUBSYSTEM DESCRIPTION

The (PS) uses hydrazine as a monopropellant for catalytic decomposition. Two redundant branches of six thrusters each are fed by hydrazine pressurized with nitrogen. The blow-down ratio is 4:1 (22 to 5.5bar).

The satellite thruster locations are shown in Figure 1.

- The circuit functions and their respective components (see Figure 1):
- storage and pressurization of hydrazine in two tanks with a total load of 20kg;
 - interconnection/isolation of thruster branches by two latching valves;
 - hydrazine filtration with one filter before each latch valve;
 - pressure verification with one pressure transducer in the gas pressurization line;
 - hydrazine fill and drain: one valve;
 - pressurization/depressurization: two valves;
 - tubing for hydrazine feeding;
 - heaters for thermal control.

ASSEMBLING - INTERFACES

The PS is mounted integrated with the satellite structure. The main tanks are located inside the satellite central cylinder which is in the same launcher axis (launching configuration).

Due to transfer maneuvers, two pairs of thrusters are directed opposite to the velocity vector, perpendicular to the central cylinder axis. Each pair may be used for pitch control.

A set of four pairs is located at the Sun face side. They will be used for roll and yaw control.

Line and components have heaters for thermal control.

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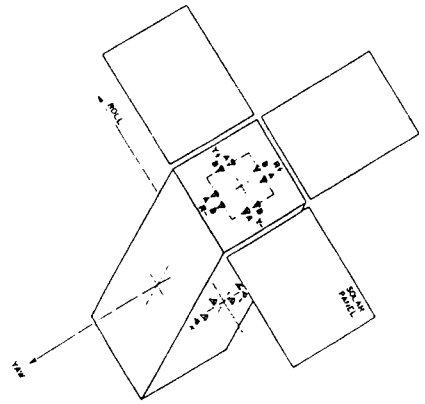


Figure 1. Satellite thruster locations.
R - roll, P - pitch, Y - yaw,
OC - orbit control,
A - branch A, B - branch B.

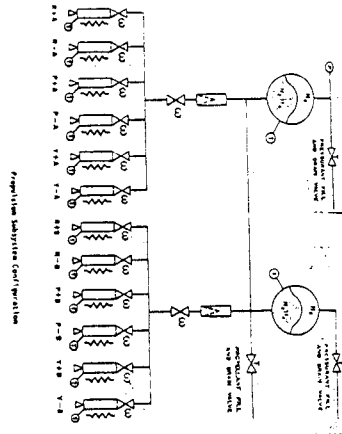


Figure 2. Schematic propulsion subsystem.

The thrusters have heaters for heating the catalytic bed before a maneuver.

The electrical wiring are connected to the Thruster Control Electronics which controls all valve actuations, pressure and temperature measurements and

heating operation.
The tube connections shall be minimized for decreasing mass and a leakage.

ESTIMATED DATA OF MASS, ELECTRIC POWER AND VOLUME

According to the components described here, the following table mass, electric power and volume of the Propulsion Subsystem is shown.

COMPONENT	QTY	MASS (kg)	VOLUME (l)	POWER/UNIT (W)
Tank	2	5.6	26.6	
Thrusters	12	4.8	2.16	
Latch valve	2	0.6	0.26	
Fill & drain valve	2	0.2	0.06	
Tubing & connectors	4.5m	0.7	0.126	
Filter	2	0.28	0.03	
Heaters	-	0.05	-	
Pressure transducer	1	0.15	0.05	
Hydrazine	-	20 (inside the tanks)	-	
Total		32.4	29.31	
COMPONENT				POWER/UNIT (W)
Thruster valve	6			
Thruster heater	1			
Valve heater	0.2			
Latch valve	50W/50ms			
Latch valve heater	0.2			
Filter heater	0.1			
Pressure transducer	0.5			
Tubing heaters (0.4W/m)	1.8			

Considerations about the attitude and orbit acquisition phases led to a maximum power of 24W consumed by the propulsion subsystem.

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THRUST BALANCE FOR A MICRO THRUSTER TEST STAND

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INTRODUCTION

The impulse is an important parameter for the design and operation of a micro thruster. It is necessary to know what the impulse is in order to determine the useful life of the satellite. The impulse is the integral of the thrust over a certain time interval. In satellite control systems the jets develop a low thrust on the order of 0.5 to 20.0N and commonly operate in a pulsed mode with cycle times of 0.5 to 20.0N and commonly operate in a pulsed mode with cycle times of 0.5 to 20.0N. This low thrust and short cycle time complicates the measurement of the impulse. The impulse is the integral of the thrust over a certain time interval. In satellite control systems the jets develop a low thrust on the order of 0.5 to 20.0N and commonly operate in a pulsed mode with cycle times of 0.5 to 20.0N. This low thrust and short cycle time complicates the measurement of the impulse. The impulse is the integral of the thrust over a certain time interval.

One of the manners used to determine the impulse of a thruster is by using a balance. The balance is a device that measures the force exerted by the thruster. In satellite control systems the jets develop a low thrust on the order of 0.5 to 20.0N and commonly operate in a pulsed mode with cycle times of 0.5 to 20.0N. This low thrust and short cycle time complicates the measurement of the impulse. The impulse is the integral of the thrust over a certain time interval. In satellite control systems the jets develop a low thrust on the order of 0.5 to 20.0N and commonly operate in a pulsed mode with cycle times of 0.5 to 20.0N. This low thrust and short cycle time complicates the measurement of the impulse. The impulse is the integral of the thrust over a certain time interval.

Here, this problem is discussed by presenting a dynamic analysis of the performance of a thrust balance intended for use in the range of 0.5 to 20.0N and with pulse cycle times of 50ms. In what follows, the balance is described, a mathematical analysis of its dynamic behavior is completed, and the results are compared with some experimental measurements.

THE BALANCE

Figure 1 shows the general features of the thrust balance. The thrust balance is a device that measures the force exerted by the thruster. In satellite control systems the jets develop a low thrust on the order of 0.5 to 20.0N and commonly operate in a pulsed mode with cycle times of 0.5 to 20.0N. This low thrust and short cycle time complicates the measurement of the impulse. The impulse is the integral of the thrust over a certain time interval.